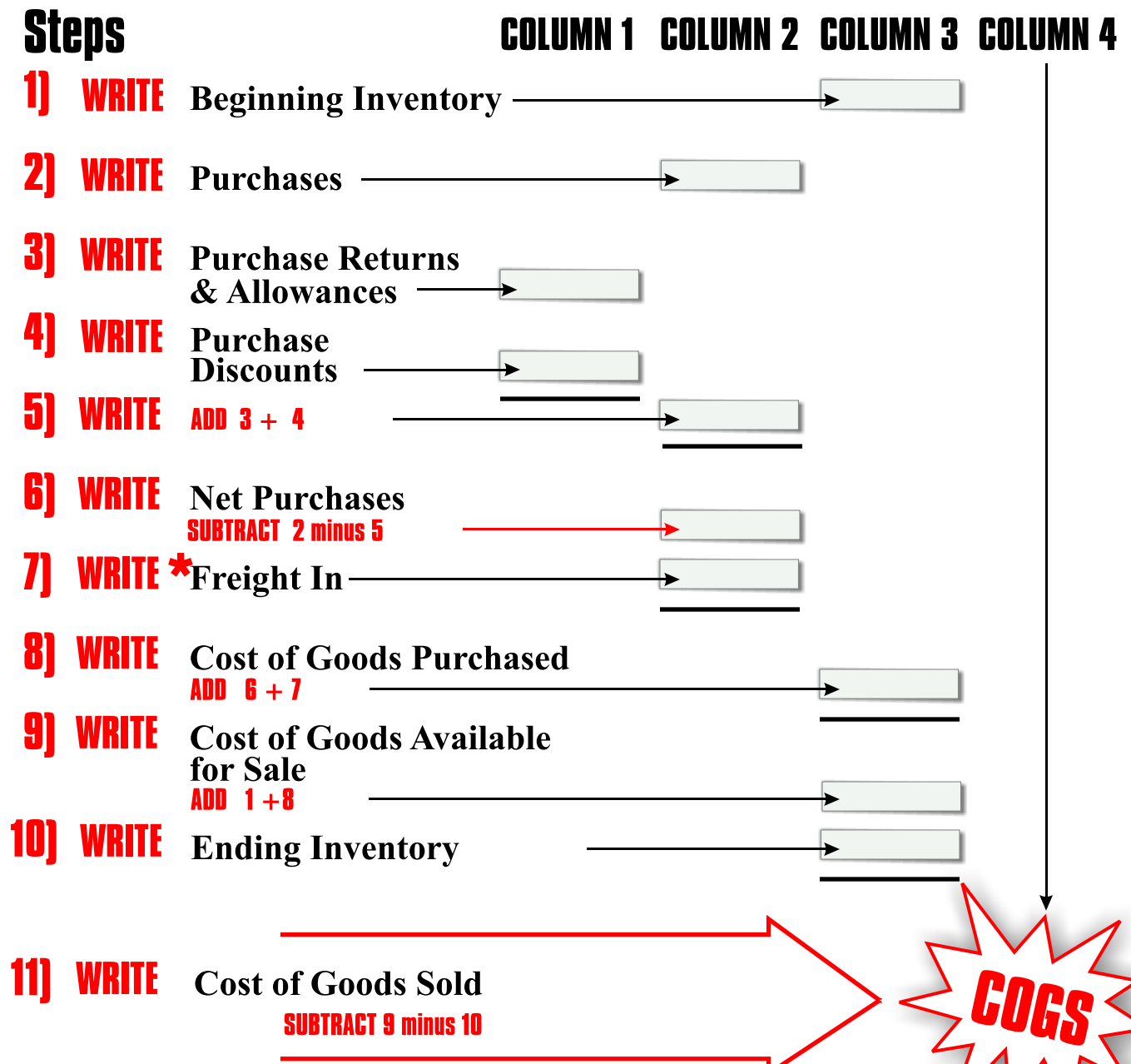


**START
HERE**

**COST OF
GOODS SOLD
MAP**

MAKE 4 COLUMNS

LINE UP EACH FIGURE FOR EACH SUBHEADING IN THE CORRECT COLUMN



COGS

*** "Freight In" is also called "Transportation In"**